Am ndments to the Specification

On page 1, at line 11, insert the heading:

DI

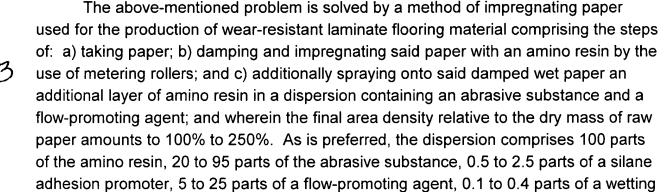
Background

On page 2, at line 12, insert the heading:

DQ

Summary of the Invention

On page 2, replace the two paragraphs at lines 21-25 with the following paragraphs:



agent, 0.05 to 0.4 parts of a separating agent and of an amino resin hardener.

Further in accordance with the invention, a melamine resin is employed as the amino resin, and polyglycol ether, e-caprolactam or butane diol is employed as the flow-promoting agent, and the abrasive substance comprises at least one of aluminium oxide and silicon carbide having a mean particle size of 60 to 160 μ -m. In addition, a mixture of silicon carbide and aluminium oxide can be employed as the abrasive substance, and after the spraying step the impregnated paper can be pressed to form a panel.

On page 4, at line 4, insert the heading:

Q4

Detailed Description